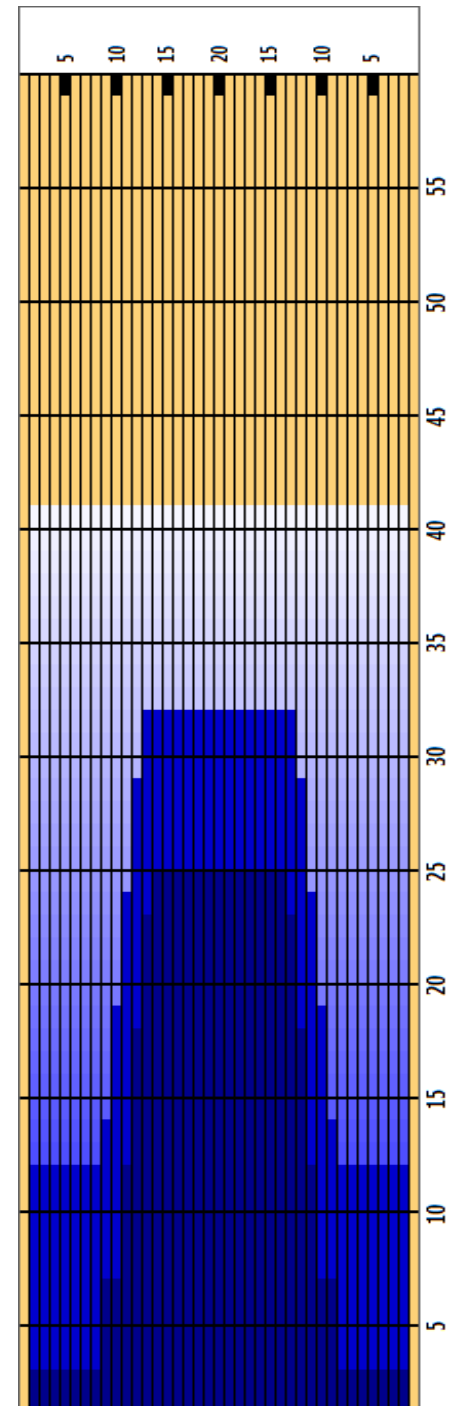


Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	13.6 mL	Reverse Oil Total	11.3 mL	Volume Oil Total	24.9 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	9L	9R	2	14	A	46	3.9	7.8	3.9	2300
3	11L	11R	2	18	A	38	7.8	12.9	5.1	1900
4	12L	12R	2	18	A	34	12.9	18.0	5.1	1700
5	13L	13R	2	18	A	30	18.0	23.1	5.1	1500
6	14L	14R	1	18	A	13	23.1	25.6	2.5	650
7	2L	2R	0	22	A	0	25.6	32.0	6.4	0
8	2L	2R	0	26	A	0	32.0	41.0	9.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	41.0	32.0	-9.0	0
2	13L	13R	1	22	A	15	32.0	28.9	-3.1	750
3	12L	12R	2	18	A	34	28.9	23.8	-5.1	1700
4	11L	11R	2	18	A	38	23.8	18.7	-5.1	1900
5	10L	10R	2	18	A	42	18.7	13.6	-5.1	2100
6	9L	9R	1	14	A	23	13.6	11.7	-1.9	1150
7	2L	2R	2	14	A	74	11.7	7.8	-3.9	3700
8	2L	2R	0	10	A	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.4	2	1.01	1.01	2	4.4

